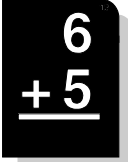


Prénom :

Date :

 (08)	Addition posée en ligne : $8 + 7 = 15$	Addition posée en colonne : $\begin{array}{r} 8 \\ + 7 \\ \hline 15 \end{array}$
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- Calcule ces additions en ligne ou en colonne :

$\begin{array}{r} 3 \\ + 8 \\ \hline 11 \end{array}$	$\begin{array}{r} 6 \\ + 6 \\ \hline 12 \end{array}$	$\begin{array}{r} 7 \\ + 7 \\ \hline 14 \end{array}$	$\begin{array}{r} 2 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 4 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 2 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 8 \\ \hline \dots \end{array}$
$\begin{array}{r} 7 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 4 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 2 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 5 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 0 \\ \hline \dots \end{array}$
$\begin{array}{r} 2 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 1 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 5 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 4 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 3 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 2 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 6 \\ \hline \dots \end{array}$

$6 + 6 = 12$	$7 + 7 = \dots$	$8 + 7 = \dots$	$9 + 6 = \dots$
$5 + 6 = \dots$	$6 + 5 = \dots$	$8 + 3 = \dots$	$3 + 8 = \dots$
$7 + 4 = \dots$	$4 + 7 = \dots$	$2 + 9 = \dots$	$9 + 2 = \dots$

$\begin{array}{r} 4 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 3 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 2 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 1 \\ \hline \dots \end{array}$	$\begin{array}{r} 5 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 3 \\ \hline \dots \end{array}$	$\begin{array}{r} 2 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 6 \\ + 4 \\ \hline \dots \end{array}$
$\begin{array}{r} 6 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 9 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 6 \\ \hline \dots \end{array}$	$\begin{array}{r} 2 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 7 \\ \hline \dots \end{array}$	$\begin{array}{r} 5 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 5 \\ \hline \dots \end{array}$
$\begin{array}{r} 3 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 4 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 5 \\ \hline \dots \end{array}$	$\begin{array}{r} 7 \\ + 8 \\ \hline \dots \end{array}$	$\begin{array}{r} 6 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 8 \\ + 4 \\ \hline \dots \end{array}$	$\begin{array}{r} 0 \\ + 9 \\ \hline \dots \end{array}$	$\begin{array}{r} 6 \\ + 8 \\ \hline \dots \end{array}$

$9 + 0 = \dots$	$9 + 1 = \dots$	$9 + 2 = \dots$	$9 + 3 = \dots$
$9 + 4 = \dots$	$9 + 5 = \dots$	$9 + 6 = \dots$	$8 + 7 = \dots$
$7 + 7 = \dots$	$6 + 6 = \dots$	$4 + 6 = \dots$	$5 + 5 = \dots$